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013474

647.1305
Job Sheet 203250



Part No: 647.1305

Job Qty: 1 pcs

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1305 REV E IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS PER ECN C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:D 18.05.02 AS PER REV:E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/13/19	12/13/19	0.00	0.00	Packaging 1 - 1		DEC 16 2019
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Part: 647.1305

Job No: 203250

Serial No/Batch: S240997

Revision: E

Inspector:

Exp Date:

Instructions: FAA STC SR02290LA 16/06/14, TC STC LoA RI

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	12/13/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/13/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
135 DC - 1 - B4B	1 pcs	12/13/19	0.00 0.00	DC - 1 - B4B	9-22 DEC 17 2019
				DC - 2 - B4B	
140 QC 21 - SA	1 pcs	12/13/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-22 DEC 17 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE OF: RTV Loctite 598: _____ MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART 2: _____ SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1305

140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnobond 6398 Part 1 Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5234763
600.0991	Magnobond 6398 Part 2 Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5234764
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215103
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228504
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5234763
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5220124
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5240326
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151021
647.1601	Upper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5122322
647.1610	Upper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5240903
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	91845
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5234750
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160050
80985A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5162289
81292A080	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5031228
83475A270	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5031228
883625A300	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5222139
AN3-11A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5209084
AN3-15A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5208825
AN3C10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5130324
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5142276
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5099338
MS21042-08	Use MS21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5232687
MS21042-3	Nut use MS21042L3 per CS1017	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5215152
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228617
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123833
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235464
NAS1149F0832P	Washer (AN880-10L)	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5228891
NAS1149F0832P	Washer (AN880-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5130306
NAS1149FN832P	Washer (AN880-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5234538
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235357

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	24	0
	600.0991	1	24	0
	600.1012	1	34	0
	601.2045	1	19	0
	601.2999	3	0	0
	647.0112	8	82	0
	647.1402	1	0	0
	647.1403	1	3	0
	647.1601	1	7	0
	647.1610	1	33	0
	647.1702	2	4	0
	647.2010	2	27	0
	647.2011	2	2	0
	647.2113	1	12	0
	90965A160	3	94	0
	91292A080	4	16	0
	93475A270	8	69	0
	93625A300	4	46	0
	AN3-11A	12	369	0
	AN3-15A	5	74	0
	AN3C10A	2	18	0
	LN9025-0820K	8	39	0
	LN9037-08018	8	34	0
	MS21042-08	4	2	0
	MS21042-3	19	431	0
	MS21042L4	4	5,479	0
	MS27039-08-13	4	286	0
	MS27039-1-14	4	56	0
	NAS1149F0332P	42	4,820	0
	NAS1149F0432P	8	948	0
	NAS1149FN832P	8	2,082	0
	NAS6604-66	4	5	0
Part Specifications				
Specifications could not be found.				

Plex 11/13/19 2:58 PM Dart.lajeunesse.marie

NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation				Disposition			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
Completed By				Lead hand / Supervisor			
QC / QA Coordinator							